







# Day 1: Monday October 27

Time	Tutorial A	Room A
	Life Cycle Assessment of Electric Vehicles (joint presentation University of Stuttgart and University of	f Brussels)
15:00-18:00	Daniel Wehner, University of Stuttgart, Germany	
	Michael Baumann, University of Stuttgart, Germany	
	Maarten Messagie, Vrije Universiteit Brussel, Belgium	
	Joeri Van Mierlo, Vrije Universiteit Brussel, Belgium	

Time	Tutorial B	Room B
15:00-18:00	Optimal Control of Hybrid Powertrain with Minimum Principle	the Pontryagin's
	Sébastien Delprat, University of Valenciennes, Franc	ce

Time	Tutorial C	Room C
15:00-18:00	Enhancing Power Converter Reliability by Integrated Design	
10.00	Alberto Castellazzi, University of Nottingham, UK	









# Day 2: Tuesday October 28

Time	Opening S	ession Amphitheater
9:30-10:00	moderator	MSc. Robert Stussi (past-Pres. of WEVA, AVERE and APVE)

Time	Plena	ry Session	Amphitheater
10:00-11:00	chair	MSc. Robert Stussi (past-President of WEVA, AVE	RE and APVE)

#### Renaissance and Global Electric Vehicle Development

Prof. C.C. Chan, University of Hong Kong

Time	Regular Track 1	Room A
11:30-13:30	chairs Dr. Claudio Rossi, University of Bologna, Italy	,
	Prof. José Carlos Quadrado, Polytechnic Insti	tute of Lisbon, Portugal

#### Contribution of the electric car to the mitigation of CO2 emissions in the

#### RT1-1 city of São Paulo

Evaldo Costa, Júlia Seixas; Universidade Nova de Lisboa, Portugal

#### Different hybridization rate of a diesel-electric locomotive

RT1-2 Tony Letrouvé, University of Lille 1, L2EP; Walter Lhomme, Lille1 University; Julien Pouget, SNCF; Alain Bouscayrol, Université Lille1, France

#### e-CVT Power Split Transmission for Off-Road Hybrid-Electric Vehicles

RT1-3 Claudio Rossi, Davide Pontara, Domenico Casadei; DEI - University of Bologna, Italy

#### Design and Implementation of an Experimental Research and Concept **Demonstration Vehicle**

Oskar Wallmark, Royal Institute of Technology; Mikael Nybacka, Daniel RT1-4 Malmquist, Magnus Burman, Per Wennhage, Peter Georén, KTH Royal Institute of Technology, Sweden

#### Operation of an ICE/PM/TTRB APU in a Range Extender Electric Vehicle

#### RT1-5 **Power-Train**

Yongpeng Shen, Yaonan Wang, Junjie He, Hunan University, China









Time	Regular Track 3	Room B
11:30-13:30	chairs Mr. Aymeric Rousseau, Argone National Lab	oratory, USA
11:30-13:30	Prof. Sousso Kelouwani, Univ. Québec Trois	Rivières, Canada

#### **Comparison of Active Battery Balancing Systems**

- RT3-1-1 Maurice Caspar, Torsten Eiler, Sören Hohmann, Karlsruhe Institute of Technology, Germany
- **Diverse Influence Factors on the Range of Electric Vehicles** RT3-1-2 Alex Van den Bossche, Ghent University, Belgium

## Integrated Online Energy and Battery Life Management for Hybrid Long **Haulage Truck**

RT3-1-3 T.H. Pham, P.P.J. van den Bosch, Eindhoven University of Technology; J.T.B.A. Kessels, R.G.M. Huisman, DAF Trucks N.V., The Netherlands

## Analysis of regenerative braking effect for E-REV bus according to driving cycle based on simulation

RT3-1-4 Jongdae Choi, Jongryeol Jeong, Seoul National University; Yeong-il Park, Seoul National University of Science and Technology; Suk Won Cha, Seoul National University, South Korea

#### Virtual prototyping approach to evaluate the thermal management of Liion batteries

RT3-1-5 Paolo Cicconi, Michele Germani, Daniele Landi, Marco Mengarelli, Università Politecnica delle Marche, Italy

## **Energy Management in Hybrid Electric Vehicles based on Frequency** approach compared to Dynamic component method -Lithium-battery

and Ultracapacitors RT3-1-6

Mamadou B. Camara, University of Havre; A. Tani, University of Le Havre; B.Dakyo, University of Havre, France









Time	Special Session 2	Room C
11:30-13:30	chairs Prof. Eric Semail, Arts et Métiers ParisTech, France	
	Dr. Federico Barrero, University of Seville, Spain	

# Impact of PWM strategies on RMS current of the DC-link Voltage Capacitor of a dual-three phase drive **SS2-1** Najib Rouhana, Jean-François Duguey, VALEO-VEM; Eric Semail, Arts et Métiers ParisTech-L2EP, France A Fast On-Board Integrated Battery Charger for EVs Using an **SS2-2 Asymmetrical Six-Phase Machine** Ivan Subotic, Emil Levi, N. Bodo, Liverpol John Moore University, UK **Extension of the DTC Technique to Multiphase Induction Motor Drives** using any Odd Number of Phases SS2-3 Ramsha Karampuri, Joel Prieto, Federico Barrero, Universidad de Sevilla; Sachin Jain, National Institute of Technology, Spain Inductances and back-emf harmonics influence on the Torque/Speed characteristic of five-phase SPM machine **SS2-4** Franck Scuiller, Naval Academy Research Institute; Eric Semail, Arts et Métiers ParisTech-L2EP, France Five-phase EV Drive with Switched-Autotransformer (LCCAt) Inverter **SS2-5** Marek Adamowicz, Jaroslaw Guzinski, Pawel Stec, Gdansk University of Technology, Poland Comparison between 5 and 6 Phases Claw Pole Alternator for **Automotive Application** SS2-6









Time	Invited Session	Amphitheater
15:00-19:00	chairs Prof. Marie-Cécile Pera, University of Franche Comté,	France
	Prof. Frano Barbir, University of Split, Croatia	

IS1-1	Presentation of the SAPPHIRE project Federico Zenith
IS1-2	Analysis of Fuel Cell Stacks Degradation by Polarization Change Curves D. Bezmalinovic, G. Magazinovic, B. Simic, V. Mitrovic and F. Barbir
	Controllability of a micro combined heat and power fuel-cell system for

#### Coffee Break

**IS1-3** 

lifetime maximisation

Static and dynamic modeling of a PEMFC for prognostics purpose Elodie Lechartier, Rafael Gouriveau, Marie-Cécile Péra, Daniel Hissel, IS1-4 Noureddine Zerhouni Performing accelerated stress tests resulting in electrocatalyst **IS1-5** degradation in fuel cell stacks Merle Klages, Joachim Scholta Fuel Cells Remaining Useful Lifetime forecasting using Echo State **IS1-6 Network** 

S. Morando, S. Jemei, R. Gouriveau, N. Zerhouni, D. Hissel

Federico Zenith, Johannes Tjønnås, Ivar J. Halvorsen



DS1-07







Time	Dialog Session 1
15:00-16:30	chairs Dr. Frederico Santos, ISEC – Polytechnic Inst. of Coimbra, Portugal
10.00 10.00	Mr. Maxime Boisvert, CTA-BRP, Canada

# A Power Management Strategy for Hybrid Buses Using Measured **Driving Route Information** DS1-01 Chunhua Zheng, Guoqing Xu, Automotive Electronics Research Center SIAT, Chinese Academy of Sciences; Jongryeol Jeong, Suk Won Cha, Seoul National University, South Korea Control System of Series Hybrid Electric Vehicle with Plant Oil Electric DS1-02 Generator Yoshihiko Takahashi, Kanagawa Institute of Technology, Japan Possible Ways to Improve the Efficiency and Competitiveness of Modern **Ships with Electric Propulsion Systems** DS1-03 Igor Bolvashenkov, Hans-Georg Herzog and Alexander Rubinraut, Technische Universitaet Muenchen, Germany A Realtime APF Method for Battery Ripple Current Reduction in HESS-**Based Electric Vehicles** DS1-04 Xi Zhang, Chengliang Yin, Shanghai Jiao Tong University; Ying Jiang, Sanbo Pan, Shanghai Dianji University, China Multi-Objective Control of Balancing Systems for Li-lon Battery Packs: A paradigm shift? DS1-05 Jorge Barreras, Aalborg University; Diego Davila, CD-adapco; Cláudio Pinto, Universidade do Porto, Portugal; Erik Schaltz, Søren Juhl Andreasen, Aalborg University, Denmark; Rui Esteves Araujo, University of Porto, Portugal **Current Variation in Parallelized Energy Storage Systems** DS1-06 Thomas Bruen, James Marco, University of Warwick; Miguel Gama Jaguar Land Rover, UK

# Simultaneous Thermal and State-of-Charge Balancing of Batteries: A Review

Reduction of Current and Rise in Temperature of Lithium Ion Battery

Faisal Altaf, Lars Johannesson, Bo Egardt, Chalmers University of Technology, Sweden

**Combined with Lithium Ion Capacitor DS1-08** Masaki Miki and Yoshiaki Taguchi, Railway Technical Research Institute, Japan









## Influence of Li-ion Battery Models in the Sizing of Hybrid Storage **Systems with Supercapacitors**

Cláudio Pinto, Universidade do Porto; Jorge Barreras, Aalborg University; **DS1-09** Ricardo de Castro, German Aerospace Center (DLR), Germany; Erik Schaltz, Søren Juhl Andreasen, Aalborg University, Denmark; Rui Esteves Araujo, University of Porto, Portugal

## Lithium iron phosphate - Assessment of Calendar life and Change of **Battery Parameters**

Noshin Omar, Yousef Firouz, Jean-Marc Timmermans, Mohamed Abdel **DS1-10** Monem, Vrije Universiteit Brussel, Belgium; Hamid Gualous, Université de Caen Basse Normandie, France; Peter Van den Bossche, Joeri Van Mierlo, Vrije Universiteit Brussel, Belgium

### **Energy Efficiency and Fuel Economy Analysis of a Parallel Hybrid Electric Bus in Different Chinese Urban Driving Cycles**

**DS1-11** Jingfu, Chen, Harbin University of Science and Technology; Xiaogang Wu, School of Electrical & Electronic Engineering; Jiuyu Du, Tsinghua University, China

#### Dry Type Engine Clutch Control for a Parallel HEV at Launch Start Condition

**DS1-12** Howon Seo, Suk Won Cha, Seoul National University; Kyo-Bum Lee, Won Sik Lim, Seoul National University of Science and Technology; Kihan Kwon, Daero Park, Hyundai Motor Company, South Korea

## Route-Based Online Energy Management of a PHEV and Sensitivity to **Trip Prediction**

**DS1-13** Dominik Karbowski, Namwook Kim, Aymeric Rousseau; Center for Transportation Research; Argonne National Laboratory, USA

#### Toward On-line Optimized Power Management for a Series Hybrid **Hydraulic Powertrain**

**DS1-14** Mohammad Ali Karbaschian, Dirk Söffker, University of Duisburg-Essen, Germany

#### **Experiences on carbon care conferences**

Anne Laure Allègre, L2EP, Université Lille; Stéphan Astie, Université de Toulouse, INPT, UPS, LAPLACE, ENSEEIHT, CNRS; Alain Bouscayrol, Loïc

**DS1-15** Chevallier, Xavier Cimetière, L2EP, Université Lille; Stéphane Clenet, L2EP, Arts et Métiers ParisTech; Betty Lemaire-Semail, L2EP, Université Lille; Pascal Maussion, Université de Toulouse; INPT, UPS; LAPLACE, ENSEEIHT, CNRS; Jean François Sergent, L2EP, Université Lille, France





Technology, The Netherlands





#### A Multi-Agent Based Energy Management System for Electric Vehicles

DS1-16 Timo Isermann, Simon Sester, Antonello Monti, RWTH Aachen University, Germany

#### **Correct Power Flow and Losses in Real-Time Simulation of HEV Powertrains**

**DS1-17** Stefan Geng, Manuel Brose, Thomas Schulte, Ostwestfalen-Lippe University of Applied Sciences, Germany

**Game-theoretic Approach for Complete Vehicle Energy Management** Handian Chen, Eindhoven University of Technology; J.T.B.A. Kessels, DAF **DS1-18** Trucks N.V.; M.C.F. Donkers, S. Weiland, Eindhoven University of

> Modified Algorithms of Synchronized PWM for Six-Phase Traction Drive with Two DC Sources

DS1-19 Valentin Oleschuk, Vladimir Ermuratskii, Academy of Sciences of Moldova, Republic of Moldova; Federico Barrero, University of Seville, Spain









Time	Special Session 4	Room A
17:00-19:00	chairs Dr. Manuela González, University of Oviedo, Spain	
17.00-19.00	Dr. Juan Carlos Viera, University of Oviedo, Spain	

	Dr. duan Ganes Viera, Chiverenty of Gvicae, Spani
SS4-1	Battery Capacity Estimation and Health Management of an Electric Vehicle Fleet Anthony Barré, Frédéric Suard, Mathias Gérard, Delphine Riu, CEA, France
SS4-2	Online SOC estimation of Li-FePO4 batteries through a new fuzzy rule- based recursive filter with feedback of the heat flow rate Luciano Sánchez, Inés Couso, Juan Carlos Viera; Universidad de Oviedo, Spain
SS4-3	Thermal Modeling and Validation of Lithium-Ion Battery based on Electric Vehicle Measurements  Dominik Dvorak, Hannes Lacher, Dragan Simic; AIT Austrian Institute of Technology, Austria
SS4-4	Impact of Cell Replacement on the State-of-Health for Parallel Li-Ion Battery Pack Phan-Lam Huynh, Omar Abu Mohareb, Michael Grimm, Hans-Christian Reuss, FKFS; Hans-Jürgen Mäurer, Andreas Richter, Dekra Automobil GmbH, Germany
SS4-5	Experimental Study of Lithium-ion Battery Thermal Bahaviour for Electric and Hybrid Electric Vehicles  Zul Hilmi, Che Daud, University of Burgundy; Daniela Chrenko, Luis Le Moyne, University of Bourgogne - ISAT; El-Hassane Aglzim, Alan Keromes, University of Burgundy, France
SS4-6	Switched Capacitor Balancing Time Estimation and Dependancy Philippe Pognant-Gros, Domenico Di Domenico, Dimitri Olszewski, IFP Energies Nouvelles; François Barsacq, easyLi, France



**SS5-5** 







Time	Special Session 5	Room B
17:00-19:00	chairs Dr. Emmanuel Vinot, IFSTTAR – MEGEVH net., France Dr. Theo Hofman, TU Eindhoven, The Nederlands	
SS5-0	Introduction to the MEGEVH special session on Glo Emmanuel Vinot, IFSTTAR; Theo Hofman, TU Eindhov	•
SS5-1	Hybrid vehicle optimal control: linear interpolation at Theo Hofman, TU Eindhoven, The Netherlands; Sebast of Valenciennes, France	•
SS5-2	Magnetic circuit model: a quick and accurate sizing machine optimization in hybrid vehicles Vincent Reinbold, University of Grenoble; Emmanuel Vi Garbuio, Laurent Gerbaud, G2Elab-University of Greno	inot, IFSTTAR; Lauric
SS5-3	Comparison of Bi-level Optimization Frameworks for of a Hybrid Electric Vehicle Emilia Silvas, Erik Bergshoeff, Theo Hofman, Maarten Studies University of Technology, The Netherlands	_
SS5-4	Investigation of Correlations Between Driving Patte Demand of Auxiliary Devices Aboard Military Vehicl Dominique Dreulle, University of Nantes; Laurence Miès IREENA, University of Nantes, France	les

An optimal energetic approach for systemic design of hybrid powertrain

Francis Roy, PSA Peugeot Citroën; Florence Ossart, Claude Marchand,

Laboratoire de Génie Electrique de Paris, France









Time	Special Session 7 Room C	
17:00-19:00	chairs Prof. Urbano Nunes, University of Coimbra, Portugal	
17.00-19.00	Mr. Alejandro-Dizan Vasquez-Govea, INRIA, France	

SS7-1	An open framework for human-like autonomous driving using Inverse Reinforcement Learning Dizan Vasquez, INRIA, France; Yufeng Yu, Beijing University; Suryansh Kumar, IIIT, China; Christian Laugier, INRIA, France
SS7-2	ICT for mobility pattern and driver behavior characterization: trial case- study in the city of Lisbon, Portugal Patricia Baptista, Gonçalo Duarte, Gonçalo Gonçalves, Catarina Rolim, IST, University of Lisbon, Portugal
SS7-3	Range Prediction for EVs via Crowd-Sourcing Stefan Grubwinkler, Tobias Brunner, Markus Lienkamp, Technische Universitaet Muenchen, Germany
SS7-4	Road Detection Using High Resolution LIDAR Rafael Fernandes, Cristiano Premebida, Paulo Peixoto, Urbano Nunes, ISR, University of Coimbra, Portugal; D. Wolf, University of São Paulo, Brazil
SS7-5	Optimal Autonomous Charging of Electric Vehicles with Stochastic Driver Behavior Jonathan Donadee, Carnegie Mellon University; Orkun Karabasoglu, SYSU-CMU Joint Institute of Engineering; Marija Ilic, Carnegie Mellon University, USA
SS7-6	A Layout Methodology of Quick Charging Infrastructure for Electric Vechicle by Road Traffic Simulation: Japanese Model Plan of Quick Charging Infrastructure Network Ryoji Hiwatari, Tetsushiro Iwatsubo, Tomohiko Ikeya, Central Research Institute of Electric Power Industry, Japan









# Day 3: Wednesday October 29

Time	Plenary Session Amphitheate	
9:30-11:00	chair Prof. Christophe Espanet, Univ. F. Comté - MEGEVH net, France	

#### EV charging infrastructure, an overview

Eng. Pedro Silva, EFACEC Electric Mobility, S.A., Portugal

#### **European Commission Strategy for Green Car**

Eng. Maurizio Maggiore, European Commission - DG Research & Innovation, Belgium

Time	Regular Track 2 Amphitheater	
11:30-13:30	chairs Prof. Joeri Van Mierlo, Vrije University of Brussels, E Prof. Qianfan Zhang, Harbin Institute of Technology,	•

#### Electro-thermal modeling of new prismatic lithium-ion capacitors

RT2-1 Yousef Firouz, Noshin Omar, Peter Van den Bossche, Joeri Van Mierlo, Vrije Universiteit Brussel, Belgium

## Low Temperature Discharge Cycle Tests for a Lithium Ion Cell

RT2-2 Joris Jaguemont, University of Quebec of Trois-Rivières; Loïc Boulon, UQTR; Yves Dubé, University du Québec á Trois-Rivières, Canada

#### Convex optimization for auxiliary energy management in conventional vehicles

RT2-3 Magnus Nilsson, Viktoria Swedish ICT; Lars Johannesson, Chalmers University of Technology, Sweden

## **Diversion of Aging of Battery Cells in Automotive Systems**

Susanne Rothgang, Thorsten Baumhöfer, Dirk Uwe Sauer; RWTH Aachen RT2-4 University, Germany

# Improving the Low-Temperature Performance of Electric Vehicles by

RT2-5 **Hybrid Energy Storage Systems** Peter Keil, Andreas Jossen, Technical University of Munich, Germany

## Performance Degradation Prediction and Cell Balance Control Algorithm **Construction of Lithium Ion Phosphate Battery**

RT2-6 Yasuhiro Ueeda, Koichiro Taniguchi, Genki Kaneko, Toshio Hirota, Wei-Hsiang Yang, Yushi Kamiya, Yasuhiro Daisho, WASEDA University; Shoichi Inami, Mitsui Engineering & Shipbuilding, Japan









Time	Special Section 3 Room A	
11:30-13:30	chairs Dr. Daniel Montesino-Miracle, E.T.S. d'Eng.	Ind. Barcelona, Spain
	Dr. Tony Letrouvé, University of Lille 1 - MEC	GEVH net., France

#### Introduction to the MEGEVH special session on EMR

- **SS3-0** T. Letrouvé, University of Lille1, France; P. Sicard, Univ Quebec Trois Rivières, Canada
- **Voltage Stabilization System for Stop-Start Vehicles: Systemic Approach** Guido Chiappori, Ecole Centrale de Lille; Philippe Delarue, University of Lille SS3-1 1; Philippe Le Moigne, Ecole Centrale de Lille, L2EP; Michael Chemin, VALEO, France
- Model and Control Strategy Simulation of a Racing Series Hybrid Car Zainab Asus, University of Burgundy; Daniela Chrenko, Luis Le-Moyne, **SS3-2** University of Bourgogne - ISAT; El-Hassane Aglzim, Athmane Kebairi, Alan Keromes, University of Burgundy, France
- **Comparison of Different Battery Technologies for Electric Minibuses Using Energetic Macroscopic Representation SS3-3**
- Nuno Faria, João Pedro Trovão, Ana F. Ramos, Paulo G. Pereirinha, ISEC, Polytechnic Institute of Coimbra, Portugal
  - The Power-Oriented Graphs for Modeling Mechanical Systems with **Time-Varying Inertia**
- **SS3-4** Roberto Zanasi, Federica Grossi; University of Modena and Reggio Emilia, Italy
  - A Novel Approach for Simulating the Control of the Traction System of an Automatic Subway
- Luis Ignacio Silva, Universidad Nacional de Rio Cuarto; Alain Bouscayrol, **SS3-5** University of Lille1; Cristian Hernán De Angelo, GEA, Universidad Nacional de Rio Cuarto; Philippe Delarue, University of Lille 1; Jean Noel Verhille, Siemens Transportation Systems, France





Research ISI, Germany





Time	Regular Track 3 Room B	
11:30-13:30	chairs Dr. Sébastien Delprat, Univ. Valenciennes, MEGEVH net., France	
11.00 10.00	Dr. Stéphane Caux, University of Toulouse, France	

RT3-2-1	Adaptive Closed Loop State Control System for a Three-Level Z-Source Inverter  Martin Stempfle, Steffen Bintz, Julian Wölfle, J. Roth-Stielow, University of Stuttgart, Gernamy
RT3-2-2	Multivariate judder behavior analysis of dry clutches based on torque signal and friction material Ivan Roger Scansani Gregori, Carolina Galão Martins, ZF of Brazil; Carlos Eduardo Thomaz, Centro Universitário da FEI, São Paulo, Brazil
RT3-2-3	Modelling an Electric Vehicle Powertrain on Bench Marco Silva, Polytechnic Institute of Coimbra; Andre P. Gonzalves, Jose Marques, Joao Sousa, Urbano Nunes, University of Coimbra – ISR, Portugal
RT3-2-4	<b>Driver Modeling for Heavy Hybrid Vehicle Energy Management</b> Julian Stoev, Erik Hostens, Steve Vandenplas, Flanders Mechatronics Technology Centre, Belgium
RT3-2-5	Simulation tool of an Electric Vehicle including thermal aspect using Energetic Macroscopic Representation Ludovic Horrein, University of Lille 1 - PSA Peugeot Citroen; Alain Bouscayrol, Université Lille 1; Yuan Cheng, PSA Peugeot Citroen, France
RT3-2-6	A Comparison of Different Means to Increase Daily Range of Electric Vehicles - The Potential of Battery Sizing, Increased Vehicle Efficiency and Charging Infrastructure Simon Funke, Patrick Plötz, Fraunhofer Institute for Systems and Innovation









Time Re	Regular Track 6	Room C
11:30-13:30 ch	hairs Dr. Rui E. Araújo, University of Porto, Portugal Prof. Braham Ferreira, Delft Univ. of Technology	r, The Netherlands

#### **Dynamic Model and Causal Description of a Traction Power Substation Based on 6-Pulse Diode Rectifier**

RT6-1-1 Clément Mayet, L2EP-University of Lille 1/Siemens; Philippe Delarue, Alain Bouscayrol, University of Lille 1; Eric Chattot, Jean-Noel Verhille, Siemens Transportation Systems, France

#### System simulation of automotive high voltage grids

RT6-1-2 Soeren Schoerle, Eckart Hoene, Stefan Hoffmann, Adam Kuczmik, Fraunhofer IZM; Klaus-Dieter Lang, TU Berlin, Germany

### Multi-functional Converter with Integrated Motor Control, Battery **Charging and Active Module Balancing for Electric Vehicular Application**

RT6-1-3 Laszlo Mathe, Erik Schaltz, Remus Teodorescu, Marcos Rejas Haddioui; Aalborg University, Denmark

### Modeling the residual common-mode voltage generated by 3-phase inverters with simultaneous-switching PWM strategies

RT6-1-4 Mehdi Messaoudi, Nadir Idir, Arnaud Videt, University of Lille 1; Heu Vang, Hocine Boulharts, Schneider Electric, France

### Electric vehicle battery charging algorithm using PMSM windings and an inverter as an active rectifier

RT6-1-5 Mario Zaja, Matei Oprea, Carlos Gómez Suárez, Laszlo Mathe, Aalborg Universitet, Denmark

## A Modified Space Vector Modulation for Three-Phase Z-Source

RT6-1-6 **Integrated Charger** Qianfan Zhang, Tuopu Na, Weihan Li, Harbin Institute of Technology, China









Time	APVE Session Amphitheater	
15:00-19:00	chairs Robert Stussi, VP APVE, VPPC 2014 Honorary Chair	
15.00-19.00	Jorge Vasconcelos, Presidente da APVE	

#### Welcome and introduction

P. Pereirinha (VPPC2014 Chair), Jorge Vasconcelos (APVE President)

#### **Research and Development**

J. Peças Lopes, INESC TEC, FEUP

#### Charging infrastructure-past and future

Luis Reis, Inteli, MOBI.E

#### **Industrial perspectives**

Pedro Silva, EFACEC

#### Mobility and smart cities

Miguel Águas, Lisboa E-nova

#### Coffee break

#### VEs na administração pública

Pedro Costa, MAOTE

#### Comercialização de eletricidade para VEs

António Vidigal, EDP Inovação

#### Instalações Elétricas para Alimentação de Veículos Elétricos em Corrente Alternada: RTIEBT (secção 722) e Guia Técnico

Filipe Pinto, DGEG

#### Perspetivas das marcas

António Cavaco, ACAP

#### Fiscalidade verde e mobilidade

Jorge Vasconcelos, APVE









Time	Dialog Session 2	
15:00-16:30	chairs Prof. Florence Ossart, LGEP-SUPELEC, France	
15.00-16.30	Dr. Marina Perdigão, Polytechnic Institute of Coimbra, Portugal	

DS2-01	Construction of database on real world uses of electric vehicles – a French case Paul Kreczanik, Bruno Jeanneret, Serge Pelissier, IFSTTAR, France
DS2-02	A tool for vehicle electrical storage system sizing and modelling for system simulation  Martin Petit, Nicolas Marc, François Badin, Rémy Mingant, Valérie Sauvant-Moynot, IFPEN, France
DS2-03	The Control Algorithm of Three-Level NPC Inverter Under Unbalanced Input Voltage Conditions Yong-ho Yoo, Nam-Joon Ku, Dong-Seok Hyun; University of Hanyang, South Korea
DS2-04	Application and Comparison of Pressure Control Strategies to a Series Hybrid Hydraulic Powertrain Mohammad Ali Karbaschian, Dirk Söffker, University of Duisburg-Essen, Germany
DS2-05	Analysis of Vehicle Status in Various Driving Situations for a Separated Axle Torque Combination Parallel Hybrid System using Forward Simulator Kiyoung Kim, Jongryeol Jeong, Hyungkyoon Kim, Seoul National University; Won Sik Lim, Seoul National University of Science and Technology; Suk Won Cha, Seoul National University, South Korea
DS2-06	Hybrid Power Train with Planetary Transmission Equipped with Clutch- brake Systems  Antoni Szumanowski, Zhiyin Liu, Yuhua Chang, Pawel Krawczyk, Warsaw University of Technology, Poland
DS2-07	Evaluation of independent sensor systems for accurate drive cycle determination  T. Ly, S. Graebener, D. Goehlich; Technical University Berlin, Germany
D62.00	Anayzing the Capacity Utilization Rate of Traction Motor Drives in Electric Vehicles with Real World Driving Cycles

Sadik Ozdemir, Onur Elma, Fatih Acar, Yildiz Technical University; Ugur

Savas Selamogullari, YTU, Turkey

DS2-08









DS2-09	Driving Pattern Recognition and Energy Management for Extended Range Electric Bus  Jing Wang, Yong Huang, Haiming Xie, Guangyu Tian, Tsinghua University, China
DS2-10	Analysis and Modelling of the Losses for the Electrical Drive System of an Electric Vehicle  Quoc Khanh Nguyen, Jörg Roth-Stielow, University of Stuttgart, Germany
DS2-11	Hybrid Vehicles Co-Simulation to Evaluate Acceleration Performance and Fuel Consumption  Jony J. Eckert, Ludmila Silva, Eduardo S. Costa, Fabio Mazzariol Santiciolli, State University of Campinas - UNICAMP; Fernanda Cristina Corrêa, Federal Technological University of Paraná - UTFPR; Franco G. Dedini, State University of Campinas – UNICAMP, Brazil
DS2-12	Analysing the Impact of Different Electric Traction Drives on the Vehicle's Energy Consumption using HiL Simulation Sebastian Jeschke, University of Duisburg-Essen; Holger Hirsch, Duisburg-Essen University, Germany
DS2-13	Lithium-ion Battery Internal Resistance Model Based on the Porous Electrode Theory Jing Yang, Xuezhe Wei, Haifeng Dai, Jiangong Zhu, Tongji University, China
DS2-14	Simulation and Measurement of an Energy Efficient Infrared Radiation Heating of a Full Electric Vehicle Bäuml T., D. Dvorak, Frohner A., Simic D., AIT Austrian Institute of Technology, Austria
DS2-15	Comparison of Different Powertrain Configurations for Electric City Bus Antti Lajunen, Aalto University, Finland
DS2-16	Sustainable Trolleybus System: Rectifier Substation Technology Improvement for Energy Efficiency and Operational Cost Reduction Pedro Santos, João Pedro Trovão, Paulo G. Pereirinha, ISEC, Polytechnic Institute of Coimbra, Portugal
DS2-17	Event-based Electric Vehicle Mass and Grade Estimation Khalil Maalej, Sousso Kelouwani, Yves Dubé, Kodjo Agbossou, Université du Québec à Trois-Rivières. Canada



**DS2-18** 

**DS2-19** 







## Parametrisation of operating conditions in cars in the on-board type measurements of pollution emissions

Jerzy Merkisz, Jacek Pielecha, Piotr Molik, Mateusz Nowak, Poznan University of Technology, Poland

## On Multifunctional and Robust Sensor Technology used in Electric **Vehicle Applications**

Philip Dost, Michael Schael, Abdoulkarim Bouabana, Philipp Spichartz, Prof. Constantinos Sourkounis, Ruhr-University Bochum, Germany

## Synchronous Reluctance Motor Drive for Electric Vehicles Including **Cross-Magnetic Saturation**

**DS2-20** André Gonçalves, Sérgio Cruz, University of Coimbra; Fernando Ferreira, ISR; André Mendes, University of Coimbra; Anibal Almeida, ISR, Portugal









Time	Regular Track 4	Room A
17:00-19:00	chairs Dr. André Mendes, University of Coimbra, Portugal	
	Dr. Keyu Chen, Valeo Company, MEGEVH net., France	9

## An FPGA HIL reconfigurable testing platform for vehicular traction systems

RT4-1 Christian Dufour, OPAL-RT (Canada); Sébastien Cense, Jean Belanger, Opal-RT Technologies, Canada

#### Reduced-scale Hardware-In-the-Loop Simulation to Study Several **Hybridization Rates of Electric Vehicles**

RT4-2 João Pedro Trovão, ISEC, Polytechnic Institute of Coimbra; Felipe Machado, Mário A. Silva, Hugo Neves de Melo, INESC Coimbra, Portugal

## A Linear Quadratic Integrator approach for a Hydrogen Genset control

RT4-3 Lamoussa Jacques Kéré, Sousso Kelouwani, Kodjo Agbossou, Yves Dubé, University du Québec à Trois-Rivières, Canada

#### **Examination of Potential for Range Extension in Electric Vehicles Based** on Fleet Measurements

RT4-4 Philip Dost, Philipp Spichartz, Constantinos Sourkounis, Ruhr-University Bochum, Germany

## Constant Current Controller For Electric Vehicles Chargers Based On **IPT Systems**

RT4-5 Emanuel G. Marques, Instituto de Telecomunicacoes; André Mendes, University of Coimbra, Portugal

## Full-Bridge Topology for IPT System On-Board Charger

Marina Perdigão, Emanuel G. Marques, Instituto de Telecomunicações; João RT4-6 Pedro Trovão, David Abreu, ISEC, Polytechnic Institute of Coimbra; André Mendes, University of Coimbra – IT, Portugal









Time	Regular Track 3	Room B
17:00-19:00	chairs Dr. John Kessels, DAFT, The Netherlands	
	Dr. Rochdi Trigui, IFSSAR, MEGEVH net., France	

#### Fuel consumption vs pollutant emission trade-off for Hybrid Electric RT3-3-1 Vehicle. An application of the Pontryagin's minimum principle

#### **Detailed Modeling of Motor System of Plug-In Hybrid Vehicle**

Wei-Hsiang Yang, Hiroki Sato, Yushi Kamiya, Yasuhiro Daisho, Waseda RT3-3-2 University, Japan

Emmanuel Vinot, Bruno Jeanneret, IFSTTAR, France

## **Energy Management for Hybrid Electric Tractors Combining Load Point Shifting, Regeneration and Boost**

RT3-3-3 Jochen Barthel, Daniel Görges, Markus Bell, University of Kaiserslautern; Philipp Münch, John Deere GmbH & Co. KG, Germany

## Minimization of Energy Losses in the Traction Drive of HEV using **Optimized Adaptive Control**

RT3-3-4 Mohammed Alnajjar, University of Federal Defense-Munich; Dieter Gerling, UNIBW, Germany

#### Efficiency Map of the Traction System of an Electric Vehicle from an On-**Road Test Drive**

RT3-3-5 Clement Depature, Walter Lhomme, Alain Bouscayrol, Université Lille1, France; Pierre Sicard, Loïc Boulon, Université du Québec à Trois-Rivières, Canada

## **Development of PMP-based Power Management Strategy for a Series Hybrid Electric Bus**

RT3-3-6 Jongryeol Jeong, Jongdae Choi, Daeheung Lee, Namwook Kim, Yeong-il Park, Suk Won Cha, Seoul National University, South Korea









Time	Special Session 6 Room C	
17:00-19:00	chairs Dr. Samir Jemei, Univ. of Franche Comté - I	MEGEVH net., France
	Prof. Loic Boulon, Université du Québec à 1	rois-Rivières, Canada

- Introduction to the special session FC vehicles
- **SS6-0** Loïc Boulon, Université du Québec à Trois-Rivières, Canada; Samir Jemei, Univ. of Franche Comté - MEGEVH net., France
  - Degraded mode operation of multi-stack fuel cell systems
- David Camilo, Toquica Cárdenas, Institut de Recherche sur l'Hydrogène; SS6-1 Neigel Marx, Loïc Boulon, Université du Québec à Trois-Rivières, Canada; Daniel Hissel, Frédéric Gustin, University of Franche-Comte, France
- Energy management of an hybrid electric vehicle in degraded operation SS6-2 Javier Solano, Universidad Industrial de Santander, Colombia; Daniel Hissel, Marie-Cécile Péra, University of Franche-Comté, France
- Performing accelerated stress tests resulting in electrocatalyst degradation in fuel cell stacks **SS6-3**
- Merle Klages, Joachim Scholta, Zentrum fur Sonnenenergie- und Wasserstoff-Forschung, Germany
- Hybrid systems energy management using optimization method based on dynamic sources models
- **SS6-4** Yacine Gaoua, INPT/LAPLACE-LAAS; Stephane Caux, LAPLACE; Pierre Lopez, LAAS/CNRS; C. Raga, Andres Barrado, A. Lázaro, UMCIII, France
- **Analysis and Implementation of a Zero Input Current Ripple Boost Converter with Boundary-Mode Control for Fuel Cell Power System SS6-5** Ching-Ming Lai, Ming-Ji Yang, Shih-Kun Liang; National Taipei University of Technology, China









# Day 4: Thursday October 30

Time	Plena	ry Session Amphitheater
9:00-10:00	chair	Dr. João Trovão, Polytec. Inst. of Coimbra - INESC Coimbra, Portugal

#### BMW's vision for electric mobility

Eng. Rui Bica, BMW Portugal

the in Prof. Humborto James Hairensity of Coimbre Bortunal	
10:00-11:30 chairs Prof. Humberto Jorge, University of Coimbra, Portugal Prof. Shumei Cui, Harbin Institute of Technology, China	

Sensoriess control techniques as redundancy for the control of
permanent magnet synchronous machines in electric vehicles
Oliver Lehmann, Johannes Schuster, Jörg Roth-Stielow, University of
Stuttgart, Germany

# Impact of Active Gate Drives on Switching Loss Reduction in Electric

#### DS3-02 **Vehicles**

Zhiqian Chen and Qiao Zhang, IMRA Europe S.A.S., France

# A Case Study on the Convertion of an Internal Combustion Engine **Vehicle into an Electric Vehicle**

**DS3-03** Delfim Pedrosa, Vitor Monteiro, Henrique Gonçalves, João L. Afonso, Júlio S. Martins; University of Minho, Portugal

#### A Novel Approach to Implement a Single-Stage Step Up/Down Inverter by Using Auxiliary Pumping Circuit **DS3-04**

Ming-Ji Yang, Ching-Ming Lai, National Taipei University of Technology, China

# **Design Optimization for Unified Field Permanent Magnet Dual Mechanical Ports Machine**

Shumei Cui, Shouliang Han, Xinxin Zhang, Yuan Cheng, Harbin Institute of Technology, China

#### A study on the application of the PMSM Vector Control System for High DS3-06 **Speed Motor in Inverter Overmodulation Range**

Kousuke Kondou, Shinji Doki, Nagoya University, Japan

**DS3-05** 



DS3-14

DS3-15







DS3-07	A Simplified Space-Vector PWM Scheme for N-Level NPC Inverter Based on Two-Level Space-Vector PWM Li-Suel Lim, Nam-Joon Ku, University of Hanyang; Dong-Seok Hyun, Hanyang University, South Korea
DS3-08	Comparison of control methods for asynchronous motors within electric vehicles Philip Dost, Michael Schael, Constantinos Sourkounis, Ruhr-University Bochum, Germany
DS3-09	Fault-Tolerant Optimal-Current Torque-Controlled Five-Phase PMSMs with Open-Circuited Phases: Position Self-Sensing Operation Xavier Kestelyn, L2EP; Frederik De Belie, Ghent University, Belgium; Ngac Ky Nguyen, L2EP, France
DS3-10	Five-phase version of 12slots/8poles three-phase Synchronous Machine for Marine-propulsion Hussein Zahr, Arts et Metiers ParisTech; Franck Scuiller, Naval Academy Research Institute; Eric Semail, Arts et Metiers ParisTech-L2EP, France
DS3-11	Model-Based control Design Process Overview - Energetic Macroscopic Representation Keyu Chen, Olivier Grellier, Antoine Bruyere, VALEO, France
DS3-12	Simulation of an electric racing car using Energetic Macroscopic Representation Cristian Fontán-Tebar, Daniel Montesinos-Miracle, CITCEA-UPC; Humbert Vidal-Salvia, ETSEIB Motorsport, Spain
DS3-13	Different control schemes of a battery/supercapacitor system in Electric Vehicle Ali Castaings, Walter Lhomme, Lille1 University; Rochdi Trigui, IFSTTAR;

Alain Bouscayrol, Université Lille1, France

Online Parameter Identification for Lithium-ion Cell in Battery **Management System** 

Tiansi Wang, Lei Pei, Rengui Lu, Chumbo Zhu, Guoliang Wu, Harbin Institute of Technology, China

A practical and Accurate SOC Estimation System for Lithium-ion **Batteries by EKF** 

Lei Lin, Naoki Kawarabayashi, Masahiro Fukui, Ritsumeikan University; Shuji Tsukiyama, Chuo University; Isao Shirakawa, University of Hyogo, Japan









DS3-16	Electric Vehicle Li-ion Battery Evaluation based on Internal Resistance Analysis David Anseán, Manuela González, Juan Carlos Viera, Juan Carlos Álvarez, Cecilio Blanco, Víctor Manuel García; University of Oviedo, Spain
DS3-17	Study on Energy Management Strategies for Series-parallel Plug-in Hybrid Electric Bus Jiankun Peng, Hong-wen He, Beijing Institute of Technology, China
DS3-18	IP@Smart - Energy Management System applied to Eco-Efficient Public Lighting Networks  Hernâni Pires, Polytechnic Institute of Coimbra; Andreia M. Carreiro, ISA, INESC Coimbra; Guillermo Pereira, Rita Carreira, ISA; João P. Trovão, INESC Coimbra, Jorge Landeck, ISA, Portugal
DS3-19	Smart Charging Management for Electric Vehicle Battery Chargers Vítor Monteiro, J. G. Pinto, Bruno Exposto, João C. Ferreira, João L. Afonso, University of Minho, Portugal

## Information and Communication Technology Solution for the V2G **Concept Implementation**

**DS3-20** Victor D. N. Santos, João Pedro Trovão, Telmo P. Branco, José M. R. Gonçalves, ISEC, Polytechnic Institute of Coimbra, Portugal

#### Speed Optimized Multisinus Stimuli for Electrochemical Impedance DS3-21 **Spectroscopy on a Battery Pack** Reinhold Koch, TUM CREATE, Singapore

## Sensorless Stator Flux Oriented Control of Induction Motors using PLPF with Flux Error Compensator

**DS3-22** Sangsoo Lee, Giyoung Park, Myungkil Jung, Hyundai Heavy Industries, South Korea









Time	Special Session 8	Room A
12:00-13:30	chairs Prof. João Peças Lopes, University of Porto, Pol	
12.00 10.00	Prof. Ghanim Putrus, Northumbria University, Ui	nited Kingdom

SS8-1	Electric Vehicles Charging Management and Control Strategies F. J. Soares, D. Rua, C. Gouveia, J. A. Peças Lopes, INESC TEC, Portugal
SS8-2	A Modelling Tool for Distribution Networks to Demonstrate Smart Grid Solutions  E. Bentley, G. Putrus, Gill Lacey, Northumbria University, UK
SS8-3	Spatio-Temporal Energy Demand Models for Electric Vehicles Zonggen Yi, Peter H. Bauer, University of Notre Dame, USA
SS8-4	Optimizing the Coordinated Charging of a Group of Electric Vehicles Roham Torabi, Álvaro Gomes, University of Coimbra, Portugal
SS8-5	Influence of Electric Vehicle Charging Demands on the Grid Load Based on Fleet Measurements Philip Dost, F. Einwächter, Philipp Spichartz, Constantinos Sourkounis, Ruhr-University Bochum, Germany









Time	Regular Track 3 Room E	В
12:00-13:30	chairs Dr. Fernando JTE Ferreira, University of Coimbra, Portugal	
	Prof. Roberto Zanasi, University of Modena, Italy	

## **Design of an Axial-Flux Interior Permanent-Magnet Synchronous Motor** for Automotive Application: Performance Comparison with Electric Motors used in EVs and HEVs

RT3-4-1 Raouf Benlamine, RENAULT / University of Franche-Comte; Sid-Ali Randi, RENAULT; Frédéric Dubas, University of Franche-Comté; Dominique Lhotellier, RENAULT; Christophe Espanet, University of Franche-Comte, France

## Nonlinear LQG slip controller based on an empirical model for a three wheel hybrid vehicle

RT3-4-2 Maxime Boisvert, Philippe Micheau, Université de Sherbrooke; Jonathan Nadeau, Centre de Technologies Avancées, Canada

#### An optimization methodology to pre design an electric vehicle powertrain

RT3-4-3 Pierre Caillard, L2EP; Frederic Gillon, L2EP, Ecole Centrale de Lille; Michel Hecquet, Université Lille Nord de France, ECLille, L2EP; Sid-Ali Randi, RENAULT; Noelle Janiaud, Supélec (Ecole Supérieure d'Electricité), France

#### A Four-Wheel-Drive Fully Electric Vehicle Layout with Two-Speed **Transmissions**

RT3-4-4 Stefano De Pinto, Pablo Camocardi, Aldo Sorniotti, University of Surrey; Giacomo Mantriota, Politecnico di Bari; Pietro Perlo, IFEVS; Fabio Viotto, Oerlikon Graziano SpA, Italy

## Implementation of a cooperative strategy between a vehicle's mechanical and regenerative brake system

RT3-4-5 Jonathan Nadeau, Centre de Technologies Avancées; Maxime Boisvert, Philippe Micheau, Université de Sherbrooke, Canada









Time	Regular Track 6 Room C	
12:00-13:30	chairs Prof. Xavier Kestelyn, Arts et Métiers ParisTech, Lille, France	
	Prof. Christophe Espanet, Univ. Franche-Comté, France	

# **Energy-Efficient Model Predictive Speed Control of Permanent Magnet Synchronous Machine Based Automotive Traction Drives**

RT6-2-1 Sabin Constantin Carpiuc, Corneliu Lazar, Technical University "Gheorghe Asachi" of Iasi, Romania

#### Modeling of an Axial Flux PM Motor using a 3D Magnetic Equivalent Circuit

RT6-2-2 Romain-Bernard Mignot, Christophe Espanet, University of Franche-Comte, FEMTO-ST Institute, ENISYS Department; Didier Chamagne, University of Franche-Comté; Thierry Martin, Syntex NP Company, France

## **Automatic MTPA Tracking using Online Simplex Algorithm for IPMSM Drives in Vehicle Applications**

RT6-2-3 Thomas Windisch, Wilfried Hofmann, Dresden University of Technology, Germany

## **New Direct Torque Control Scheme for BLDC Motor Drives Suitable for EV Applications**

RT6-2-4 Duy-Dinh Nguyen, Minh C. Ta, Hanoi University of Science and Technology, Vietnam

## Comparison of Backstepping Control and Inversion-Based Control of a Range Extender Electric Vehicle

RT6-2-5 Clement Depature, Université Lille1; Pierre Sicard, Université du Québec à Trois-Rivières, Canada; Alain Bouscayrol, Walter Lhomme, Lille1 University, France; Loic Boulon, Université du Québec à Trois-Rivières, Canada

## **General Information**

#### Coimbra

The third-largest urban centre in Portugal (after the much larger cities of Lisbon and Porto), it is the largest city of the district of Coimbra, the Centro region and the Baixo Mondego subregion. About 460,000 people live in the Região de Coimbra, comprising 19 municipalities and extending into an area 4,336 square kilometres.

Although it served as the nation's capital in the High Middle Ages, it is better known for



the University of Coimbra, one of the oldest in Europe and the oldest academic institution in the Portuguese-speaking world.

Among the many archaeological structures date back to the Roman era, when Coimbra was the settlement of Aeminium, are its well-preserved aqueduct and cryptoporticus. Similarly, buildings from the period when Coimbra was the capital of Portugal (from 1131 to 1255) still remain. During the Late Middle Ages, with its decline as the political center of the Kingdom of Portugal, Coimbra began to evolve into a major cultural center, helped by the university finally established there in 1537. The university, one of the oldest in Europe, apart from attracting many European and international students, is visited by tourists for its monuments and history.

A center of learning, par excellence, the University of Coimbra was founded in 1290 and is one of the oldest in Europe, and was classified World heritage site by UNESCO; this classification includes also the Uptown and Sofia Street.

Amaze yourself with the wonder landscapes and horizons always different. Come discover the unique sensations that only the center of Portugal can present you...





#### **Conference Venue**

The University of Coimbra spreads through many areas of Coimbra, but mainly around three key campuses, named Polo I, Polo II and Polo III.

## VPPC 2014 will take place at Polo II of the University, at:

Edifício Central da Faculdade de Ciências e Tecnologia da Universidade de Coimbra

Pólo II da Universidade de Coimbra

Rua Sílvio Lima





#### 1<sup>st</sup> floor



## 2<sup>nd</sup> floor



## Social Events

#### **Welcome Reception**

Paços do Concelho (City Hall) Câmara Municipal de Coimbra Praça 8 de Maio, 3000 Coimbra

GPS: 40°12'40.3"N 8°25'45.0"W

http://www.cm-coimbra.pt/



#### **Gala Dinner**

Pavilhão Centro de Portugal Av. da Lousã (Parque Verde do Mondego) 3000 Coimbra

GPS: 40°11'58.0"N 8°25'22.8"W

http://www.orguestraclassicadocentro.org/



The Pavilion is an exhibition space carried out for Hannover 2000 Expo, being removable, which facilitates its reuse. Today is assembled in Coimbra, claiming the City hall to use it for exhibitions, music, etc...

The building was made in the midst of these typical international fairs, not as the one from Lisbon, where there was a plan and a purpose to transform the area into a new urban area, but as an Expo pavilions to dismount, a bunch of things with the most varied expressions, some interesting, others dull. There was therefore no contextual relationship planned in this case. As such, it is an independent pavilion, now installed within a park in Coimbra. In fact, from scratch was a pavilion in a park, only at first; the park was a bunch of other pavilions. The Pavilion has a shape of an "L", organizing the forecourt, being the largest volume a big showroom. The covering is wavy, has an organic form and is made of synthetic double screen to allow the entry of light as well as thermal insulation and create good acoustical conditions. Exteriorly, the Pavilion is coated with cork, as there is still a part clad in tiles. The agglomerated cork offers good conditions for outdoor durability, providing a thermal insulation, which gives an unusual picture. That rude cork, dark, with time will become gray; we will see how it evolves.